

ONSITE+

Multi-Use 90° Countersink

Best Practice Guidelines

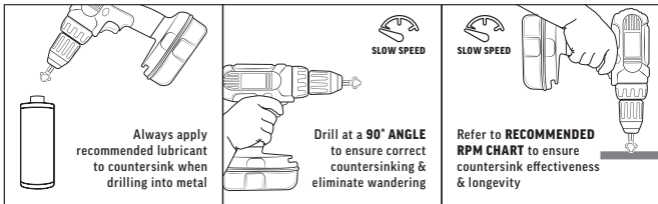
IMPORTANT

- Always apply lubricant before drilling metal
- It is essential for the countersink to be at a 90° angle to the workpiece to get an effective countersink finish & eliminate wandering
- Apply recommended RPM & speed

Always use the appropriate lubricant when drilling to ensure product efficiency and longevity. Consistently applying lubricant when drilling into metal will protect the bit against heat and friction and provide excellent surface finish.

Always wear Personal Protective Equipment (PPE) when using power tool accessories. Bits can become very hot with continuous usage.

For Alpha product warranty information and policies, please visit: www.alphatools.com.au/warranty-policy/



MATERIAL	TESTING TOOL	SPEED	RPM*	LUBRICATION
Aluminium	Milwaukee 18V 2 Speed Cordless Drill	Slow Speed	800rpm	Aly-Lube
Mild Steel	Milwaukee 18V 2 Speed Cordless Drill	Slow Speed	1000rpm	Liquid Gold
Stainless Steel	Milwaukee 18V 2 Speed Cordless Drill	Slow Speed	1000rpm	Liquid Gold
Wood	Milwaukee 18V 2 Speed Cordless Drill	Medium Speed	1000 - 1500rpm	N/A

*Best Practice RPM applicable to all countersink sizes: 8.3, 10.4, 12.4, 16.5 & 20.5mm